

CEWELD FL CS155

TYPE	Fused flux with very low hydrogen content for SAW welding.	
TOEPASSINGEN	Boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, offshore applications etc..	
EIGENSCHAPPEN	FL CS155 is a fused flux for SAW welding un and low alloyed carbon steels. Basicity: about 1,05 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 1-16	
CLASSIFICATIE	EN ISO	14174: SF CS 1 56 AC H5
GESCHIKT VOOR	Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH , Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels:StE 255 – StE 420, X70	
GOEDKEURINGEN		
LASPOSITIES	  	
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaO+MgO+SiO₂ 55	CaO+MgO 15
MECHANISCHE WAARDEN		
HERDROGEN	Not required	
GAS ACC. EN ISO 14175		

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FL CS155 0,1 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404022