

CEWELD FL CS165

TYPE	Fused flux with very low hydrogen content for SAW welding.		
TOEPASSINGEN	Boiler works, pipes, ship building, structural steel works, tanks and pressure vessels, offshore applications etc..		
EIGENSCHAPPEN	FL CS165 is a fused flux for SAW welding un and low alloyed carbon steels. Basicity: about 1,3 (according to Boniszewski) Current: DC or AC, in single or multi-wires Grain size: 1-16		
CLASSIFICATIE	EN ISO	14174: SF CS 1 65 AC H5	
GESCHIKT VOOR	Unalloyed steels: St 33 – St 52, Ship building: A, E, AH, EH , Boiler steels: HI-HIII, 17Mn4, 19Mn5, Pipe steels: St 37.0/4 – St 52.0/4, Fine-grain steels:StE 255 – StE 420, X70		
GOEDKEURINGEN			
LASPOSITIES			
TYPICAL CHEMICAL COMPOSITION IN WEIGHT (%)	CaO+MgO+SiO2		CaO+MgO
	55		15
MECHANISCHE WAARDEN			
HERDROGEN	Not required		
GAS ACC. EN ISO 14175			

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FL CS165 0,1 - 1,6MM

Packaging	KG/unit	EanCode
Bag	25	8720663404039