



CEWELD SP 1.0616

TYPE	Copper coated solid thermal spray wire for coatings with high hardness.			
TOEPASSINGEN	Machine parts, storage surfaces, shafts, cylinder surfaces etc..			
EIGENSCHAPPEN	Extremely hard, wear resistant high carbon alloy with excellent lubricating and sliding properties even at elevated temperatures.			
CLASSIFICATIE	EN ISO W.Nr.	14919: 5.3 1.0616		
GESCHIKT VOOR	Flame spray, electric spray and high speed flame spray.			
GOEDKEURINGEN				
LASPOSITIES				
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Si 0.25	Mn 0.6	Fe Rem.	C 0.8
MECHANISCHE WAARDEN	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa)	A5 (%) Hardness 55 HRc
HERDROGEN	Not required			
GAS ACC. EN ISO 14175	None			



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Packaging	KG/unit	EanCode
BS-300	15	8720663409683