

CEWELD SG NiMo1

TYPE Solid welding wire for fine grain steels and cold-tough steels.

ANWENDUNGEN Offshore drilling equipment, crane building, pipeline, platforms, Vessel etc.

EIGENSCHAFTEN SG NiMo1 is a 0.9% Ni-alloyed (ER80S-Ni1), copper-coated, solid wire for the GMAW/GTAW of low-temperature, fine-grained steels. The deposit provides good impact toughness down to -50°C and is especially suitable for use in the offshore industry.

KLASSIFIKATION

AWS	A 5.28: ER 80S-Ni1
EN ISO	14341-A: G 50 5 M21 Z 3Ni1
F-nr	6
FM	1

GEEIGNET FÜR **ReH ≤ 500 MPa ISO 15608: 1.2 (275 < ReH < 360 MPa), 1.3 (ReH > 360 MPa < 500 MPa)**
1.8900, 1.8901, 1.8902, 1.8903, 1.8905, 1.8907, 1.8910, 1.8912, 1.8915, 1.8917, 1.8930, 1.8932, 1.8935, 1.8937, 1.8970, 1.8971, 1.8972, 1.8973, 1.8975
S460N, S420N, S460NL, P460N, StE 420, StE 460, StE 500, TSStE 380, S420NL, P460NL1, P420NH, P460NH, TSStE 420, TSStE 460, TSStE 500, WStE 380, WStE 420, WStE 460, WStE 500, StE 385.7, StE 385.7 TM, StE 415, L485ME, 11MnNi5-3, 13MnNi6-3
ASTM A 203 Gr. D, E; A 350 Gr. LF1, LF2, LF3; A 420 Gr. WPL3, WPL6; A 516 Gr. 60, 65, 70; A 572 Gr. 42, 50, 55, 60, 65; A 633 Gr. A, D, E; A 662 Gr. A, B, C; A 707 Gr. L1, L2, L3; A 738 Gr. A; A 841 A, B, C; API 5 L X52, X60, X65, X52Q, X60Q, X65Q

ZULASSUNGEN CE

SCHWEISSPOSITIONEN

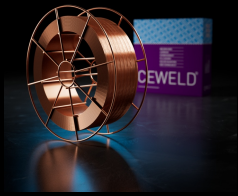
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TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	P	S	Ni	Mo
	0.1	0.5	1.2	0.015	0.015	0.95	0.18

MECHANISCHE GÜTEWERTE	Heat Treatment	R _{p0.2} (MPa)	R _m (MPa)	A ₅ (%)	Impact Energy (J) ISO-V		Hardness
					RT	-50°C	
	As Welded	500	620	25	150	100	HRc

RÜCKTROCKNUNG Not required

GAS ACC. EN ISO 14175 M21



CEWELD SG NiMo1

SG NIM01 0,8MM

Packaging	KG/unit	EanCode
D-200	5	8720663405654

SG NIM01 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663416759

SG NIM01 1,2MM

Packaging	KG/unit	EanCode
BS-300	15	8720663416780